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performing the full cutting on the sheet along a desired line for full cutting using the cutter.

5. The label making method according to claim 4, wherein the switching step further includes:

providing a switching device,

moving the common cutter along a traveling path,

moving the switching device between at least two positions where the common cutter takes one of the full cutting state and the half cutting state, and another position where the common cutter takes the other of the full cutting state and the half cutting state, in response to movement of the common cutter, each of the at least two positions existing on both sides of the other position and in a line parallel to the traveling path.

6. A label making method for making labels by performing a full cutting and a half cutting on a sheet comprising:

cutting the sheet along a desired line;

switching a state of a cutter between a full cutting state and a half cutting state, the cutter performing the full cutting in the full cutting state and the half cutting in the half cutting state, on the sheet; and

controlling the switching so that the half cutting is performed at least twice on the sheet before the full cutting is performed thereon.

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